WHAT IS CLAIMED IS:

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1. A uniaxial drive unit using a linear motor, comprising:

a fixed part which is a rod-shaped magnet fixed to a unit body and formed so that the N poles and the S poles are arranged alternately,

a moving part which is a ring-shaped member having a coil member, fitted on said fixed part, and capable of moving along said fixed part,

a driving section which is driven by driving force of said linear motor, the driving section being slidable in the uniaxial direction with respect to said unit body,

a winding motion transmission member which transmits driving force of said linear motor to said driving section; and

a winding motion transmitting support member which supports said winding motion transmission member, the winding motion transmitting support member being provided near one end or both ends of said unit body, wherein

said driving section is connected to said moving part or a member fixed to said moving part by said winding motion transmission member via said winding motion transmitting support member.

- 2. The uniaxial drive unit according to claim 1, further comprising a balance weight fixed to said moving part so as to balance with said driving section.
- The uniaxial drive unit according to claim 2, wherein the total weight of said balance weight and said moving part is approximately equal to the weight of said driving section.
 - 4. The uniaxial drive unit according to claim 2, wherein the total weight of said balance weight and said moving part is in the range of 20% up and down with respect to the weight of said driving section.
- The uniaxial drive unit according to claim 1, wherein the end of said winding motion transmission member is fixed to said driving section in substantially the same plane as the slide face between said unit body and said driving section.

6. A surface shape measuring apparatus which measures the surface shape of an object under test by relatively moving a detecting section along the surface of said object under test, wherein

the uniaxial drive unit according to claim 1 is used to relatively move said detecting section fixed to said driving section.